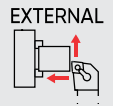




GROOVING/**HOLDERS**

HOLDERS /GROOVING



S K T E R 25 25 - 2 T6

1	2	3	4	5	6	7	8	9
---	---	---	---	---	---	---	---	---

1		2	INSERT TYPE	3	CLAMPING TYPE	4	CLEARANCE
S	Steel Body	G	SGD□	T	Top Screw	E	
C	Carbide Body	I	SDG□			I	
		K	MAG□			F	
		T	SAG□				
		S	SK□□				

5	DIRECTION	6	SHANK	7	8	GROOVING WIDTH	9	T-MAX
L		(H)		(B)	...		...	
R								

HOLDERS /GROOVING



S	K	T	I	R	25	—	2	T6
1	2	3	4	5	6		7	8

1		2	INSERT TYPE	3	CLAMPING TYPE	4	CLEARANCE
S	Steel Body	G	SGD□	T	Top Screw 	E	
C	Carbide Body	I	SDG□			I	
		K	MAG□			F	
		T	SAG□				
		S	SK□□				

5	DIRECTION	6	SHANK DIAMETER	7	GROOVING WIDTH	8	T-MAX
L		...		...		...	
R							

TURNING

GROOVING

THREADING

MILLING

DRILLING

ENDMILLS

DRILLS

HSS
DRILLS & TAPSSPARE
PARTS

INDEX

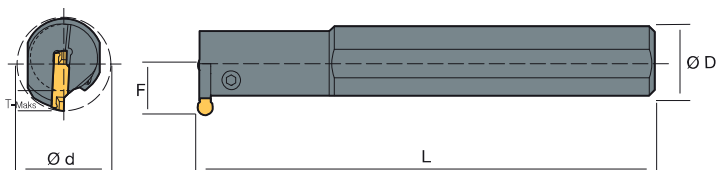
Technical drawing of a rectangular plate. The top view shows a plate with length L and width B . A small rectangular feature on the left edge has a width of $T-Maks$. The side view shows the plate has a height H and a thickness F . A small rectangular feature on the left edge of the side view has a height of F .

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TURNING

Screw On

SGD



GROOVING

THREADING

[illegible]

Carbide

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MILLING

DRILLING

ENDMILLS

DRILLS

HSS DRILLS & TAPS

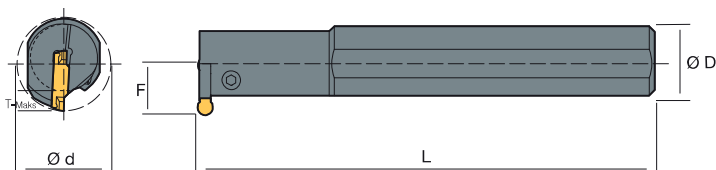
SPARE PARTS

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TURNING

SITI

Screw On

SDG ☐

GROOVING

THREADING

MILLING

DRILLING

ENDMILLS

DRILLS

**HSS
DRILLS & TAPS**

SPARE PARTS

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[illegible]

Carbide

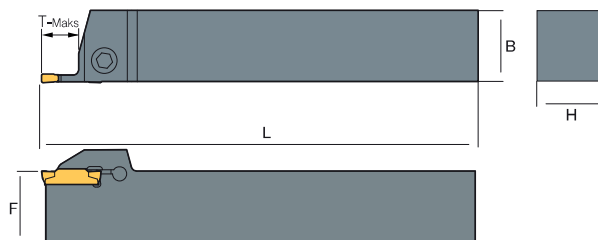
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HOLDERS /GROOVING

SKTE

Screw On

MAG



MAG	DESCRIPTION			STOCK		DIMENSIONS								
				R	L	H	B	L	F	tmax				
MAG-200	SKTER/L	1212	2T15	•	•	12	12	100	12.3	15	ST-SC520	ST-WRT0040		
		1616	2T18	•	•	16	16	100	16.3	18	ST-SC625	ST-WRT0050		
		2020	2T18	•	•	20	20	125	20.3	18	ST-SC625	ST-WRT0050		
		2020	2T12	•	•	25	25	150	20.3	12	ST-SC625	ST-WRT0050		
		2525	2T18	•	•	25	25	150	25.3	18	ST-SC625	ST-WRT0050		
		2525	2T20	•	•	25	25	150	25	20	ST-SC625	ST-WRT0050		
		3232	2T18	•	•	32	32	170	32.3	18	ST-SC625	ST-WRT0050		
MAG-300	SKTER/L	1212	3T15	•	•	12	12	90	12	15	ST-SC520	ST-WRT0040		
		1212	3T18	•	•	12	12	100	12.3	18	ST-SC520	ST-WRT0040		
		1616	3T18	•	•	16	16	100	16.4	18	ST-SC625	ST-WRT0050		
		2020	3T20	•	•	20	20	125	20.4	20	ST-SC625	ST-WRT0050		
		2020	3T22	•	•	20	20	125	25.4	22	ST-SC625	ST-WRT0050		
		2525	3T25	•	•	25	25	150	25.4	25	ST-SC625	ST-WRT0050		
		2525	3T40	•	•	25	25	150	25.4	40	ST-SC625	ST-WRT0050		
MAG-400		3232	3T22	•	•	32	32	170	32.4	22	ST-SC625	ST-WRT0050		
	SKTER/L	2020	4T20	•	•	20	20	125	20.4	20	ST-SC625	ST-WRT0050		
		2020	4T25	•	•	20	20	125	20.4	25	ST-SC625	ST-WRT0050		
		2525	4T22	•	•	25	25	150	25.4	22	ST-SC625	ST-WRT0050		
		2525	4T25	•	•	25	25	150	25.4	25	ST-SC625	ST-WRT0050		
		2525	4T40	•	•	25	25	150	25.4	40	ST-SC625	ST-WRT0050		
MAG-500		3232	4T22	•	•	32	32	170	32.4	22	ST-SC625	ST-WRT0050		
	SKTER/L	2020	5T20	•	•	20	20	125	20.5	20	ST-SC625	ST-WRT0050		
		2525	5T25	•	•	25	25	150	25.5	25	ST-SC625	ST-WRT0050		
MAG-600		3232	5T25	•	•	32	32	170	32.5	25	ST-SC625	ST-WRT0050		
	SKTER/L	2525	6T25	•	•	25	25	150	25.6	25	ST-SC625	ST-WRT0050		
		3232	6T25	•	•	32	32	170	32.6	25	ST-SC625	ST-WRT0050		

Carbide 188

PCBN 209

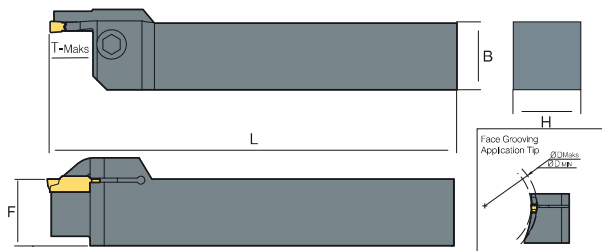
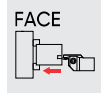
Diamond 213

HOLDERS /GROOVING

SKTF

Screw On

MAG



MAG	DESCRIPTION				STOCK		DIMENSIONS								
					R	L	h	B	L	S	tmax	Dmin	Dmax		
MAG-300	SKTFR	2525	3T17	24/36	•		25	25	150	26.5	17	24	36	ST-SC625	ST-WRT0050
		2525	3T17	30/40	•		25	25	150	26.5	17	30	40	ST-SC625	ST-WRT0050
		2525	3T17	35/50	•		25	25	150	26.5	17	35	50	ST-SC625	ST-WRT0050
		2525	3T17	36/48	•		25	25	150	26.5	17	36	48	ST-SC625	ST-WRT0050
		2525	3T17	45/70	•		25	25	150	26.5	17	45	70	ST-SC625	ST-WRT0050
		2525	3T17	48/70	•		25	25	150	26.5	17	48	70	ST-SC625	ST-WRT0050
		2525	3T17	65/105	•		25	25	150	26.5	17	65	105	ST-SC625	ST-WRT0050
		2525	3T17	70/110	•		25	25	150	26.5	17	70	100	ST-SC625	ST-WRT0050
MAG-400	SKTFR	2525	4T22	30/40	•		25	25	150	26.5	22	30	40	ST-SC625	ST-WRT0050
		2525	4T22	35/50	•		25	25	150	26.5	22	35	50	ST-SC625	ST-WRT0050
		2525	4T22	36/48	•		25	25	150	26.5	22	36	48	ST-SC625	ST-WRT0050
		2525	4T22	45/70	•		25	25	150	26.5	22	45	70	ST-SC625	ST-WRT0050
		2525	4T22	48/70	•		25	25	150	26.5	22	48	70	ST-SC625	ST-WRT0050
		2525	4T22	65/105	•		25	25	150	26.5	22	65	105	ST-SC625	ST-WRT0050
		2525	4T22	70/110	•		25	25	150	26.5	22	70	110	ST-SC625	ST-WRT0050
		2525	4T22	100/150	•		25	25	150	26.5	22	100	150	ST-SC625	ST-WRT0050
MAG-500	SKTFR	2525	5T25	48/70	•		25	25	150	26.5	25	48	70	ST-SC625	ST-WRT0050
		2525	5T25	70/110	•		25	25	150	26.5	25	70	110	ST-SC625	ST-WRT0050
		2525	5T25	75/110	•		25	25	150	26.5	25	75	110	ST-SC625	ST-WRT0050
		2525	5T25	100/150	•		25	25	150	26.5	25	100	150	ST-SC625	ST-WRT0050
		2525	5T25	105/150	•		25	25	150	26.5	25	105	150	ST-SC625	ST-WRT0050
		2525	5T25	145/200	•		25	25	150	26.5	25	145	200	ST-SC625	ST-WRT0050
		2525	5T25	150/200	•		25	25	150	26.5	25	150	200	ST-SC625	ST-WRT0050

Carbide 188

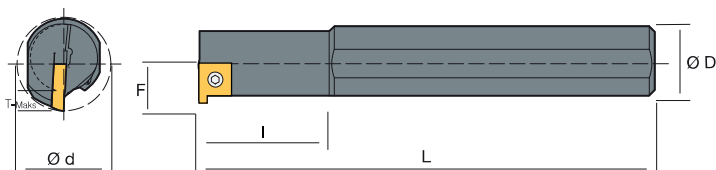
PCBN 209

Diamond 213

SNGR

Screw On

□GR

[illegible]

Carbide

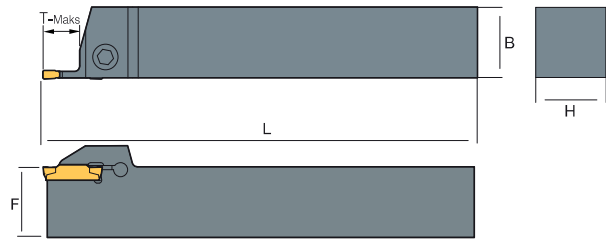
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HOLDERS /GROOVING

STTE

Screw On

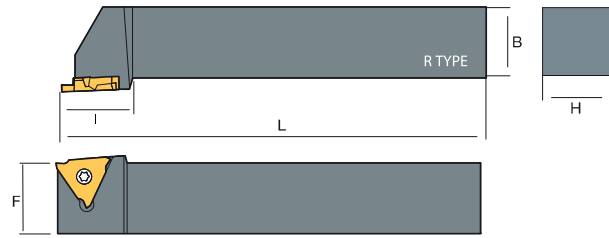
SAG



SAG	DESCRIPTION			STOCK		DIMENSIONS							
				R	L	H	B	L	F	tmax			
SAG-200	STTER/L	1212	2T15	•	•	12	12	100	12.3	15	ST-SC520	ST-WRT0040	
		1616	2T18	•	•	16	16	100	16.3	18	ST-SC625	ST-WRT0050	
		2020	2T18	•	•	20	20	125	20.3	18	ST-SC625	ST-WRT0050	
		2525	2T18	•	•	25	25	150	25.3	18	ST-SC625	ST-WRT0050	
		2525	2T22	•	•	25	25	150	25	22	ST-SC625	ST-WRT0050	
SAG-300	STTER/L	1212	3T15	•	•	12	12	100	12.3	15	ST-SC520	ST-WRT0040	
		1616	3T18	•	•	16	16	100	16.4	18	ST-SC625	ST-WRT0050	
		1616	3T20	•	•	16	16	125	16	20	ST-SC625	ST-WRT0050	
		2020	3T20	•	•	20	20	125	20.4	20	ST-SC625	ST-WRT0050	
		2525	3T22	•	•	25	25	150	25.4	22	ST-SC625	ST-WRT0050	
		3232	3T22	•	•	32	32	170	32	22	ST-SC625	ST-WRT0050	
SAG-400	STTER/L	1616	4T20	•	•	16	16	125	16	20	ST-SC625	ST-WRT0050	
		2020	4T20	•	•	20	20	125	20.4	20	ST-SC625	ST-WRT0050	
		2525	4T22	•	•	25	25	150	25.4	22	ST-SC625	ST-WRT0050	
		3232	4T22	•	•	32	32	170	32	22	ST-SC625	ST-WRT0050	

Carbide

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[illegible]

Carbide

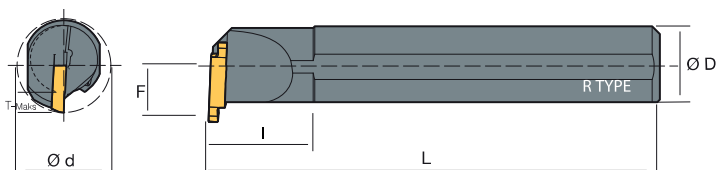
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TURNING

^sSSTG

Screw On

STGR



GROOVING

THREADING

MILLING

DRILLING

ENDMILLS

DRILLS

**HSS
DRILLS & TAPS**

SPARE PARTS

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[illegible]

Carbide

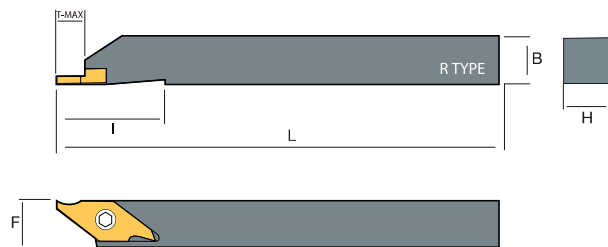
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HOLDERS /GROOVING

SSKF

Screw On

SKF



SKF	DESCRIPTION			STOCK		DIMENSIONS							
				R	L	H	B	L	I	f			
SKF-12	SSKFR/L	1010	SX-12	•	•	10	10	125	23	10	ST-SC3007S	ST-WRT09S	
		1212	SX-12	•	•	12	12	125	23	12	ST-SC3007S	ST-WRT09S	
		1616	SX-12	•	•	16	16	125	23	16	ST-SC3007S	ST-WRT09S	
SKF-12	SSKFR/L	1010	SX-16	•	•	10	10	125	23	10	ST-SC3007S	ST-WRT09S	
		1212	SX-16	•	•	12	12	125	23	12	ST-SC3007S	ST-WRT09S	
		1616	SX-16	•	•	16	16	125	23	16	ST-SC3007S	ST-WRT09S	

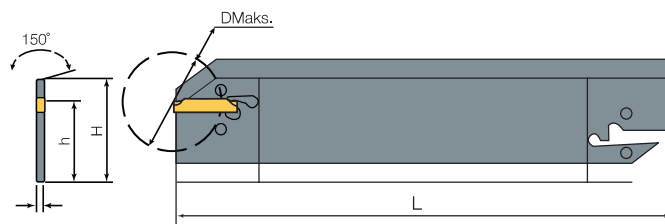
Carbide

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CSPB

Screw On

SP



SP	DESCRIPTION			STOCK	DIMENSIONS							
					H	W	L	H				
SP200	CSPB26-2			•	26	1.6	110	21				
SP300	CSPB26-3			•	26	2.4	110	21				
	CSPB32-3			•	32	2.4	150	25				
SP400	CSPB26-4			•	26	3.2	110	21				
	CSPB32-4			•	32	3.2	150	25				

Carbide

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